



## Fitting Instructions - BMW X1 Generation 2, 2016 onwards (QBL280)

Thank you for purchasing your cargo liner from our family-run business. Please follow the steps below to install your liner.

This is a 3 part liner.

### **PART 1 & 2 - THE MAIN LINER & BUMPER FLAP**

#### ***ATTACH THE BASE FIRST ...***

1. Lay the liner in approximate position in the trunk of your vehicle. The panel with the North American Custom Covers label attached sits against the back of the rear seat, facing outward. Neatly align and then press down the Velcro sewn onto the floor section of the liner directly to the carpet on the base.
2. At the tailgate end where the liner meets the rear of the vehicle (NOT the bumper flap), attach 7 of the 2-inch-long Velcro strips supplied to the 7 Velcro strips sewn onto the liner tailgate. Then, using the liner as a guide, peel the backer tape off the Velcro and attach directly to the tailgate.

#### ***NOW FOR THE BACK OF THE SEATS ...***

3. At the top of the seat area of the liner there are lengths of material. Attach each of these around each headrest pole and secure back on to itself.

#### ***NOW THE SIDES ...***

4. Carefully position the side panels neatly into place, the Velcro sewn onto the sides of the liner will attach directly to the carpet.

### **PART 2 - REMOVABLE BUMPER FLAP**

5. Attach the separate bumper flap provided to the Velcro strip sewn along the tailgate end of the liner.

### **PART 3 - OPTIONAL UPPER TAILGATE PROTECTOR**

6. If you install this piece, before you start you'll need to cut the supplied Velcro as follows: 20 x 2" pieces. Attach the pieces of Velcro that you've cut directly to the sewn in Velcro points on the tailgate protector, and using the liner as a guide fix to the upper tailgate.

**PLEASE NOTE: YOU MUST UNFASTEN THE VELCRO HEADREST STRAPS BEFORE PLACING THE REAR SEATS FORWARD**

Velcro Fixing Kit - 54" length supplied, please cut to required lengths

**IMPORTANT GENERIC PREPARATION NOTES**

Before attaching the self-adhesive Velcro to any car plastics/metal trim (NOT carpet); it is very important to remove any silicone film from the trim to ensure a good bond. Silicone is found in many valeting products and is also applied during manufacture. To remove any silicone build up the surface must be thoroughly cleaned using a silicone remover, we recommend 'Intensive tar remover' made by AutoGlym however a white spirit / mineral spirit will also work just as well. Leave the area to dry for 10 minutes and wipe off any residue with a dry clean cloth after cleaning before applying the self-adhesive Velcro. ONCE THE VELCRO HAS COME INTO CONTACT WITH SILICONE RESIDUE IT CANNOT BE REUSED. THE VELCRO ADHESIVE TAKES 24HRS TO REACH FULL ADHESION.

**SKETCH A**

■ = INDICATES AREAS WHERE A 2" ADHESIVE-BACKED VELCRO PIECE NEEDS TO BE APPLIED

