



Fitting Instructions –

BMW E91 3-Series Wagon 2005 to 2011 Quilted Cargo Liner (QBL271)

Thank you for purchasing your cargo liner from our family-run business. Please follow the steps below to install your liner.

1. Before you start you'll need to cut the supplied Velcro as follows for the liner: 15 x 2" long pieces and 2 x 4" long pieces. Lay the liner in approximate position in the trunk of your vehicle. The panel with the North American Custom Covers label attached sits against the back of the rear seat, facing outward.

ATTACH THE BASE FIRST ...

2. Remove the load cover cassette, and unlock the rear seat backs and fold them forward a little.
3. At the seat end of the base, locate the two foam pads and push them down into the void between the floor and the seat backs. Lock the rear seats back into position trapping in the foam pads.
4. At the tailgate end where the liner meets the rear of the vehicle (NOT the bumper flap) attach 5 of the 2-inch-long Velcro strips supplied to the 5 Velcro strips sewn onto the base of the liner, then attach this directly to the carpet using the liner as your guide.
5. Attach the 2 ties at the same end of the liner to the nearest cargo hooks.

NOW FOR THE BACK OF THE SEATS ...

6. At the top of the seat area of the liner there are 6 lengths of material. Attach each of the 6 around each headrest pole and secure back on to itself.

NOW THE LEFT HAND SIDE ...

7. Carefully position the side panel neatly into place, open the access panel and place the large elastic loop over the panel, and slide it down. Close the side panel.
8. Attach the pair of ties to the seat securing bracket.
Attach 3 pieces of 2" long Velcro, and 1 piece of 4" long Velcro to the corresponding Velcro points sewn in to the side of the liner. Using the liner as a guide attach directly to the side trim.

NOW THE RIGHT HAND SIDE ...

9. Attach the pair of ties to the seat securing bracket.
10. Attach 5 pieces of 2" long Velcro, and 1 piece of 4" long Velcro to the corresponding Velcro points sewn in to the side of the liner. Using the liner as a guide attach directly to the side trim.

REMOVEABLE BUMPER FLAP ...

11. Match the hook Velcro strip on the bumper flap to the Velcro sewn on to the liner.

PLEASE NOTE: YOU MUST UNFASTEN THE VELCRO HEADREST STRAPS BEFORE PLACING THE REAR SEATS FORWARD

IMPORTANT PREPARATION NOTES

Before attaching the self-adhesive Velcro to any car plastics/metal trim (NOT carpet); it is very important to remove any silicone film from the trim to ensure a good bond. Silicone is found in many valeting products and is also applied during manufacture. To remove any silicone build up the surface must be thoroughly cleaned using a silicone remover, we recommend 'Intensive tar remover' made by AutoGlym however a white spirit will also work just as well. Leave the area to dry for 10 minutes and wipe off any residue with a dry clean cloth after cleaning before applying the self-adhesive Velcro. ONCE THE VELCRO HAS COME INTO CONTACT WITH SILICONE RESIDUE IT CANNOT BE REUSED. THE VELCRO ADHESIVE TAKES 24HRS TO REACH FULL ADHESION.

SKETCH A

■ = INDICATES AREAS WHERE A 2" ADHESIVE-BACKED VELCRO PIECE NEEDS TO BE APPLIED

