



# NORTH AMERICAN CUSTOM COVERS

## Fitting Instructions - BMW F31 3-Series Wagon 2012 on Quilted (221)

Thank you for purchasing your cargo liner from our family-run business. Please follow the steps below to install your liner.

### **IMPORTANT PREPARATION NOTES**

Before attaching the self-adhesive Velcro to any car plastics/metal trim (NOT carpet); it is very important to remove any silicone film from the trim to ensure a good bond. Silicone is found in many valeting products and is also applied during manufacture. To remove any silicone build up the surface must be thoroughly cleaned using a silicone remover, we recommend 'Intensive tar remover' made by AutoGlym however a white spirit will also work just as well. Leave the area to dry for 10 minutes and wipe off any residue with a dry clean cloth after cleaning before applying the self-adhesive Velcro. **ONCE THE VELCRO HAS COME INTO CONTACT WITH SILICONE RESIDUE IT CANNOT BE REUSED. THE VELCRO ADHESIVE TAKES 24HRS TO REACH FULL ADHESION.**

This is a 2 part liner.

### **PART 1 - THE MAIN LINER**

1. Before you start you'll need to cut the supplied Velcro as follows for the liner: 8 x 2" long pieces, 4 x 10" long pieces, and 2 x 4" long pieces. Lay the liner in approximate position in the trunk of your vehicle. The panel with the North American Custom Covers label attached sits against the back of the rear seat, facing outward.

#### **ATTACH THE BASE FIRST ...**

2. Remove the load cover cassette, and unlock the rear seat backs and fold them forward a little.
3. At the seat end of the base, locate the two foam pads and push them down into the void between the floor and the seat backs. Lock the rear seats back into position trapping in the foam pads.
4. At the tailgate end where the liner meets the rear of the vehicle (NOT the bumper flap) attach 8 of the 2 inch long Velcro strips supplied to the 8 Velcro strips sewn onto the base of the liner, then attach this directly to the carpet using the liner as your guide.

#### **NOW FOR THE BACK OF THE SEATS ...**

5. At the top of the seat area of the liner there are 6 lengths of material. Attach each of the 6 around each headrest pole and secure back on to itself.

#### **NOW THE SIDES ...**

6. Attach 2 pieces of 10" long Velcro strips to the corresponding Velcro points on each side of the liner. Using the liner as a guide attach directly to the side trim.

#### **BUMPER FLAP ...**

7. To position the bumper flap in the upright position, attach the 2 pieces of 4 inch Velcro to the large Velcro tabs sewn onto either side of the bumper flap. Remove the backer on the adhesive-backed Velcro and, using the liner as a guide, attach these in the gutters of the tailgate (see photo)



## **PART 2 - OPTIONAL UPPER TAILGATE PROTECTOR**

If you install this piece, before you start you'll need to cut the supplied Velcro as follows: 14 x 2" pieces. Attach the pieces of Velcro that you've cut directly to the sewn in Velcro points on the tailgate protector, and using the liner as a guide fix to the upper tailgate.

**PLEASE NOTE: YOU MUST UNFASTEN THE VELCRO HEADREST STRAPS BEFORE PLACING THE REAR SEATS FORWARD**