



# NORTH AMERICAN CUSTOM COVERS

## Fitting Instructions - Toyota Rav 4 2013 Onwards Generation 4, XA40 model (301)

Thank you for purchasing your cargo liner from our family-run business. Please follow the steps below to install your liner.

This is a 3 part liner.

### **PART 1 - THE MAIN LINER**

1. Before you start you'll need to cut the supplied Velcro as follows for the main liner: 24 x 2" pieces. Lay the liner in approximate position in the trunk of your vehicle. The panel with the North American Custom Covers label attached sits against the back of the rear seat, facing outward.

#### ***ATTACH THE BASE FIRST ...***

2. Ensure that the base is positioned to match the shape of the cargo-area floor. The Velcro sewn onto the underside of the liner attaches directly to the carpet.

#### ***NOW FOR THE BACK OF THE SEATS ...***

3. At the top of the seat area of the liner there are lengths of material. Raise the headrests slightly and loop each around the headrest poles and secure back on to themselves.

#### ***NOW THE SIDES ...***

4. Attach the 2-inch adhesive-backed Velcro pieces to the corresponding Velcro points on the liner sides. Carefully position the side panels neatly into place, working from the bottom upwards, and peeling off each backer piece as you go.

### **PART 2 - REMOVABLE BUMPER FLAP**

5. Attach the separate bumper flap provided to the Velcro strip sewn along the tailgate end of the liner.

### **PART 3 - OPTIONAL UPPER TAILGATE PROTECTOR**

6. If you install this piece, before you start you'll need to cut the supplied Velcro as follows: 19 x 2" pieces. Attach the pieces of Velcro that you've cut directly to the sewn in Velcro points on the tailgate protector, and using the liner as a guide fix to the upper tailgate.

**PLEASE NOTE: YOU MUST UNFASTEN THE VELCRO HEADREST STRAPS, & VELCRO ON THE SEAT BACKS, BEFORE PLACING THE REAR SEATS FORWARD.**

**IMPORTANT PREPARATION NOTES**

Before attaching the self-adhesive Velcro to any car plastics/metal trim (NOT carpet); it is very important to remove any silicone film from the trim to ensure a good bond. Silicone is found in many valeting products and is also applied during manufacture. To remove any silicone build up the surface must be thoroughly cleaned using a silicone remover, we recommend 'Intensive tar remover' made by AutoGlym however a white spirit will also work just as well. Leave the area to dry for 10 minutes and wipe off any residue with a dry clean cloth after cleaning before applying the self-adhesive Velcro. ONCE THE VELCRO HAS COME INTO CONTACT WITH SILICONE RESIDUE IT CANNOT BE REUSED. THE VELCRO ADHESIVE TAKES 24HRS TO REACH FULL ADHESION.

**SKETCH A**

— = INDICATES AREAS WHERE A 2" ADHESIVE-BACKED VELCRO PIECE NEEDS TO BE APPLIED

